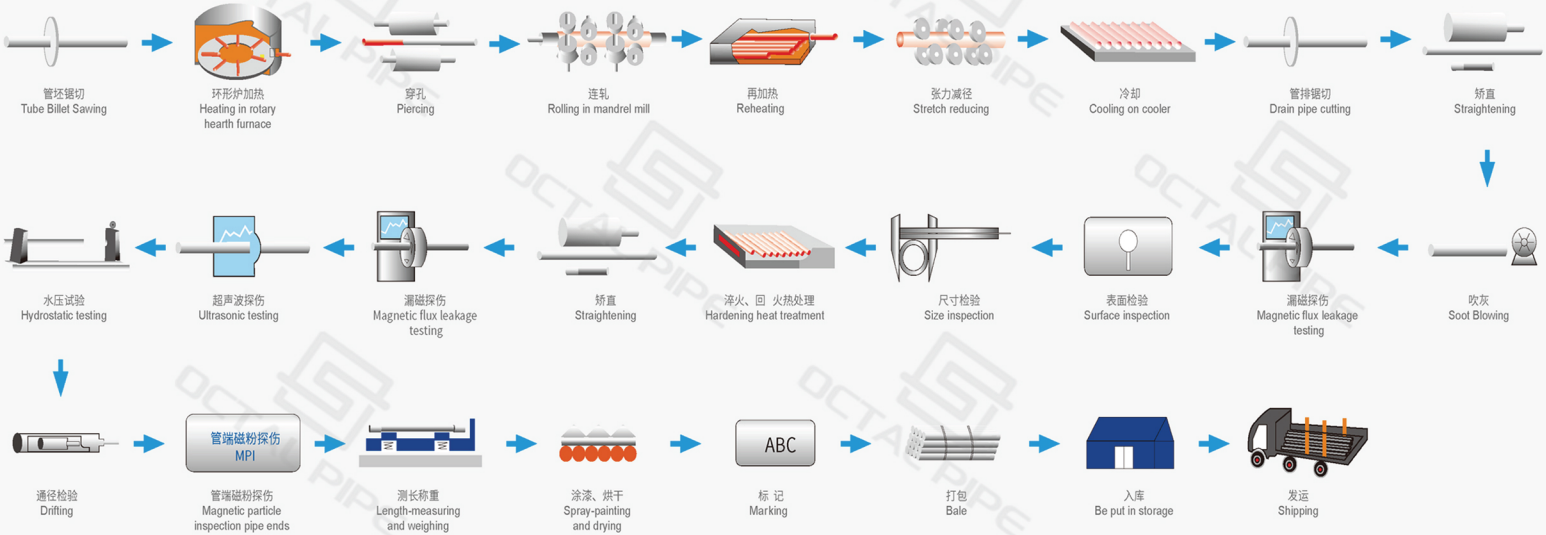Hot Rolled Seamless Steel Pipe Manufacturing Process